# **GENERAL DUTY G-SERIES GEAR PUMPS**



The G series General Gear Pumps are a close tolerance, medium flow, high pressure positive displacement pump. A standard in the industry since 1906.

## **APPLICATIONS**

- Oil Transfer Pump
- · Liquid Transfer/Circulation
- Small Booster Jockey Pump
- Spray Nozzles/Misting
- Hydraulic/Hydrostatic

**FLOW:** 0-18 GPM | 0-1.13 L/s | 0-4.09 m<sup>3</sup>/hr **PRESSURE:** 0-250 PSI | 10.5 Bar | 0-346 Ft.



### **FEATURES**

- Precision Spur Style Gears
- Self Priming due to close manufacturing tolerances
- Suction lift of up to 25 feet
- · Pump housings are of Cast Iron
- Pump shafts are of stainless steel
- Mechanical seals of Buna or Viton
- Carbon graphite shaft bearings
- · Bearings never need lubrication
- · Easy maintenance and service

## **SPECIFICATIONS**

PORTS 1-1/4" NPT / 31.8 mm
CAPACITY 18.0 USGPM / 1.13 L/s

CAPACITY 18.0 USGPM / 1.13 L/s (Max.)
PRESSURE 250 PSI / 10.5 Bar (Max.)
INLET PRESSURE 50 PSI / 3.5 Bar (Max.)
TEMPERATURE 225° F (100°C) (Buna Seal)



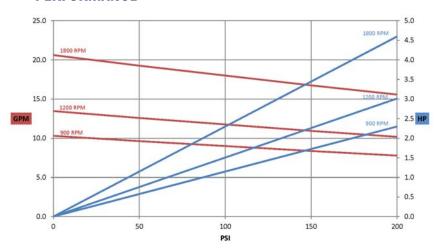
#### ROTATION

Standard rotation has the pump discharge on the right (facing the pump end). Standard Motors are uni-directional, so to change the rotation on the pumps simply loosen the bolt that holds the pump-end to the motor, and rotate the pump 180° so the discharge is on the left.

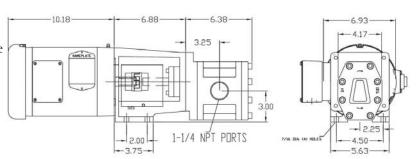
#### **MAINTENANCE**

To ensure a long life to this pump a strainer is always recommended in front of the pump inlet.

## **PERFORMANCE**



## **DIMENSIONS**



Note: Motor dimentions may vary.



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